



# Production Scheduling

## Product

Epicor Mattec MES

## Benefits

- ▶ Pinpoint available capacity
- ▶ Identify tool conflicts
- ▶ Impact labor and inventory leveling
- ▶ Increase throughput for revenue growth
- ▶ Provide accurate delivery quotes
- ▶ Improve on-time delivery performance

## Features

- ▶ Intuitive graphical scheduling
- ▶ Real-time notification of job status
- ▶ Drag and drop job allocation
- ▶ Create and schedule individual and family jobs
- ▶ Define equipment process parameters
- ▶ Report on capacity, labor, material needs, equipment performance, and more
- ▶ Integration with ERP

## Bring your production plan to life

Production scheduling has an impact on the entire business—from commit-to-order, to resource planning, and even job costing. Plus, your reputation, growth, and ability to conduct business profitably depends on delivering the right quantity of the right product at the right time—and effective production scheduling is essential to success. Epicor Mattec MES includes real-time visual production scheduling that automatically keeps pace with what’s happening on the shop floor every minute of every day, so jobs start at the right time, orders finish when they’re supposed to, and your company delivers on commitments.

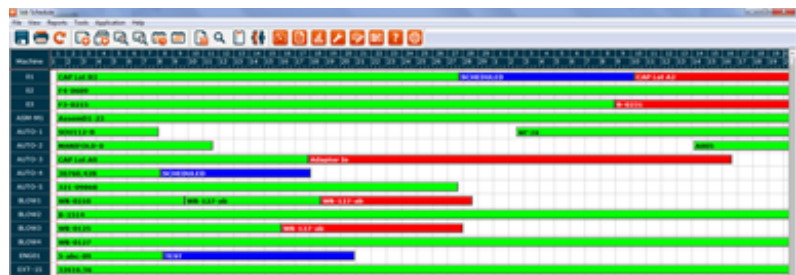
## “Real Time” means “Right Now”

Mattec MES’ production schedule uses job information to tell the shop what to make, how much, and when. Job information comes from your ERP system, MRP, or even entered manually. From there, the production schedule comes to life, using current production conditions and equipment constraints to create a clear, accurate production schedule.

Mattec MES constantly keeps the job schedule up-to-date in real time—every minute of every day. Because the system knows what’s running right now, how many parts or pieces are left in the job, and how fast each machine is running, you don’t have to wait until a job is finished or until someone enters data to find out exactly when a job will finish or when a machine will be available. The information you need is there when you pull it up and refreshes continuously.

## It’s visual—easy to read and understand

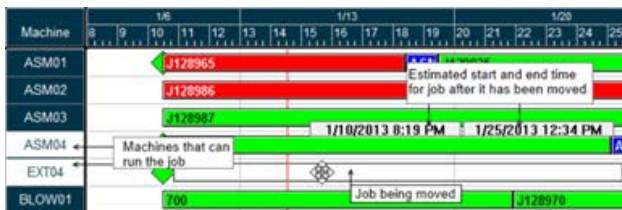
Production scheduling with Epicor Mattec is visual and intuitive. You can see every machine and every job, and even non-production tasks like scheduled maintenance. Color coding means that with just a quick glance, anyone can see what’s running on time and detect schedule problems and delays. It’s also clear where there’s available capacity to take on more work or make adjustments for greater efficiency or better margins.



## Drag and drop what-if planning, worry-free precision

Unlike a static whiteboard or spreadsheet, the Mattec MES job schedule is dynamic and interactive, so planning is quick and easy. With role-based permissions, schedulers and engineers can conduct what-if scenario planning, while material handlers and tool room techs can see what work is headed their direction. Plus, the job schedule in Mattec MES ensures accuracy. The system prevents people from scheduling jobs on wrong machines and it knows when the right tools won't be available. The system automatically tries to resolve resource conflicts and provides visual cues where problems remain.

- ▶ Handles priorities, capacity, and constraints
- ▶ Eliminates job, machine, and tool conflicts
- ▶ Facilitates on-the-fly schedule changes
- ▶ Simplifies sophisticated scenarios with visual drag-and-drop
- ▶ Permits schedule by start time or finish date



## About Epicor

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Contact us for more information on Epicor Products and Services

+1.800.999.6995 | info@epicor.com | www.epicor.com

**Corporate Office**  
804 Las Cimas Parkway  
Austin, TX 78746  
USA  
Toll Free: +1.888.448.2636  
Direct: +1.512.328.2300  
Fax: +1.512.278.5590

**Latin America and Caribbean**  
Blvd. Antonio L. Rodriguez #1882 Int. 104  
Plaza Central, Col. Santa Maria  
Monterrey, Nuevo Leon, CP 64650  
Mexico  
Phone: +52.81.1551.7100  
Fax: +52.81.1551.7117

**Europe, Middle East and Africa**  
No. 1 The Arena  
Downshire Way  
Bracknell, Berkshire RG12 1PU  
United Kingdom  
Phone: +44.1344.468468  
Fax: +44.1344.468010

**Asia**  
238A Thomson Road #23-06  
Novena Square Tower A  
Singapore 307684  
Singapore  
Phone: +65.6333.8121  
Fax: +65.6333.8131

**Australia and New Zealand**  
Suite 2 Level 8,  
100 Pacific Highway  
North Sydney, NSW 2060  
Australia  
Phone: +61.2.9927.6200  
Fax: +61.2.9927.6298

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